



1. WORKMANSHIP & MATERIALS TO BE IN ACCORDANCE WITH AS4100
2. ALL HOLES SHALL BE DIA 22 U.N.O.
3. ALL FILLET WELDS SHALL BE 6mm CFW U.N.O.
4. ALL BUTT WELDS SHALL BE FULL PENETRATION U.N.O.
5. ALL NOTCHES TO HAVE 11mm RADIUS AT INTERNAL CORNERS.
6. CLEATS ARE ON CIL OF MEMBER U.N.O.
7. HOLES ARE LOCATED ON OR ABOUT CIL U.N.O.
8. FABRICATION TOLERANCE -2/+0mm.

DRAWING NO.	TITLE	REV	DESCRIPTION	BY	DWG CHK	ENG CHK	DATE	APPROVED
	REFERENCE DRAWING							



DESIGNED:	DATE:
DRAWN:	DATE:
CHECKED:	DATE:
APPROVED:	DATE:

DRAWING TITLE:	
<b>COAL HANDLING AND PREPARATION PLANT TRANSFER STATION ST-811 PERSPECTIVE VIEW</b>	
SHEET SIZE	A1
DRAWING No.	3D-1
REVISION	